

#### PERFORMANCE MATERIALS



\*does not represent actual color

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# SNN1065HSLV

## Form-In-Place

### SNN1065HSLV

A Silver/Nickel filled heat curable silicone Form-In-Place grade.

Laird introduces another product in the EMI Sentry family . SNN1065HSLV is a Silver/Nickel filled silicone paste which can achieve ultra-small bead dimension during dispensing process. It also has good shielding performance with balance mechanical properties

SNN1065HSLV is specially fit for precision electronic modules in which space is condensed and have high shielding requirement.

Laird's Form-In-Place is an automated system for dispensing conductive elastomer EMI shielding and grounding gaskets onto metal or plastic substrates. This product is particularly ideal for base stations, PDAs, PC cards, radios, mobile phones, as well as many other cast or plastic enclosures and packaged electronic assemblies.

### **TYPICAL VALUES**

	TEST METHOD	UNITS	SNN1065HSLV
Elastomer			Silicone
Filler Type			Silver/Nickel
ELECTRICAL PROPERTIES			
Volume Resistivity	WI-QA-4153	ohm-cm	0.01
Shielding Effectiveness,	MIL-DTL-83528C,	dB	>100(avg.)
300 MHz to 10 GHz	Cavity to cavity		
PHYSICAL PROPERTIES			
Hardness	ASTM D2240	Shore A	65
Density (uncured)	Helium Pycnometer	g/cm <sup>3</sup>	3.3
(cured)	ASTM D792	g/cm <sup>3</sup>	3.6
Compression Set	ASTM D395	%	30
	125°C, 22hrs		
Adhesion Strength	WI-QA-4152	N/cm <sup>2</sup>	>100
	to Aluminum surface		
Temperature Range		°C	-55 to 125
UL Flammability Rating	UL94 (between AI)		V0
CURING REQUIREMENTS			
Curing Conditions			100°C Min.
Full Cure <sup>(a)</sup>			2 hours
STORAGE REQUIREMENTS			
Storage Temperature		°C	-35±5
Shelf Life			6 months